

**Coverage status: Mandatory (under Schedule 1)****NAICS summary:**

This Canadian industry comprises establishments primarily engaged in preparing and finishing yarn and thread, textile fabrics, textile products (except carpets and rugs), and clothing, not made in the same establishment. Finishing operations include bleaching; dyeing; printing fabrics (roller, screen, flock, plisse); chemical finishing for water repellency, fire resistance and mildew proofing; and mechanical finishing, such as preshrinking, calendering, napping and stone-washing.

**Included examples:**

- batik work (hand painting on textile fabrics)
- bleaching purchased fibres, thread, yarn or fabrics (except of wool or similar animal fibres)
- bleaching textile fibres, thread, yarn or fabrics, for the trade
- burling and mending fabrics, for the trade
- calendering textile fabrics or textile products (including clothing), for the trade
- carbonizing textile fibres
- carding textile fibres
- chemical finishing (e.g., for fire, mildew, water resistance) of textile fabrics, for the trade
- chemical finishing of textile fabrics and products for mildew resistance, for the trade
- chemical finishing of textile fabrics and products for water repellency, for the trade
- chemical finishing of textile fabrics and products with flame retardants, for the trade
- combing and converting top
- combing textile fibres
- converters buying fabric in the grey and having it finished by contractors
- converting broad woven textile fabrics (i.e., buying fabric in the grey and having it finished by contractors)
- converting narrow woven textile fabrics (i.e., buying fabric in the grey and having it finished by contractors)
- crease-resistant finishing of fabrics, for the trade

- degreasing wool
- dyeing and finishing hosiery, for the trade
- dyeing gloves, woven or knit, for the trade
- dyeing knit fabrics, for the trade
- dyeing purchased knit fabrics
- dyeing purchased yarn or woven fabrics (except wool and similar animal fibre)
- dyeing purchased yarn or woven fabrics, of wool and similar animal fibres
- dyeing textile products, for the trade
- dyeing textile raw stock, yarn and narrow fabrics (except knit and wool), for the trade
- dyeing weft knit fabrics, for the trade
- embossing broad-woven fabrics, for the trade
- embossing fabrics, for the trade
- embossing purchased fabrics (except wool and similar animal fibre)
- embossing purchased fabrics, of wool or similar animal fibre
- felt fabric finishing
- finishing fabrics, for the trade
- finishing knit fabrics, for the trade
- finishing purchased broad-woven fabrics, cotton
- finishing purchased broad-woven fabrics, [synthetic](#) fibre and silk
- finishing purchased broad-woven fabrics, wool and similar animal fibre
- finishing purchased narrow woven fabrics
- finishing purchased warp knit fabrics
- finishing purchased weft knit fabrics
- finishing purchased yarn or thread (except wool or similar animal fibre)
- finishing purchased yarn or thread, wool or similar animal fibre
- finishing textile raw stock, thread and yarn, for the trade
- fire resistance finishing of textile fabrics and products, for the trade
- flame retardant finishing of textile fabrics and products, for the trade
- flock printing (flocking) of textile fabrics, for the trade
- gassing yarn (i.e., singeing)

- hair, horse, preparation (e.g., dressing, heckling, teasing, willowing)
- hemp scutching
- kier bleaching, continuous machine, for the trade
- labels, cotton, printing, for the trade
- linen fabrics, dyeing and finishing, for the trade
- mechanical finishing men's and boys' clothing, for the trade
- mechanical finishing women's and girls' clothing, for the trade
- mending fabrics, for the trade
- mending purchased wool fabrics
- mercerizing textile fibres and fabrics, for the trade
- mildew proofing textile fabrics and products, for the trade
- napping textile fabrics, for the trade
- narrow fabrics, dyeing and finishing of purchased
- narrow fabrics, dyeing and finishing, for the trade
- noils, wool and similar animal fibre, manufacturing
- preparing textile fibres for spinning
- preshrinking broad-woven fabrics and clothing, for the trade
- preshrinking purchased fabrics (except wool and similar animal fibre)
- preshrinking purchased fabrics, wool and similar animal fibre
- printed fabrics, made from purchased fabric
- printing on narrow fabrics, for the trade
- printing on purchased broad-woven fabrics (except wool and similar animal fibre)
- printing on purchased broad-woven fabrics, wool and similar animal fibre
- printing on purchased narrow fabrics
- printing on textile fabrics, for the trade
- raw stock dyeing and other finishing, for the trade
- rayon tops, combing and converting
- sanforizing fabrics, for the trade
- scouring and combing textile fibres
- shrinking broad-woven fabrics, for the trade

- shrinking purchased broad-woven fabrics (except wool and similar animal fibres)
- shrinking purchased broad-woven wool or similar fibre
- shrinking purchased narrow woven fabrics
- shrinking textile fabrics and products (including clothing), for the trade
- silk carding
- sizing of fabric, for the trade
- sponging or shrinking textiles for tailors and dressmakers
- sponging textile fabrics, for the trade
- stone washing purchased mens' and boys' pants and jeans
- stone washing purchased womens' and girls' pants and jeans
- sueding textile fabrics, for the trade
- teaselling textile fabrics, for the trade
- thread bleaching, dyeing and finishing
- water repellency finishing of textile fabrics and products, for the trade
- wool tops and noils, manufacturing

**Exclusions:**

- coating, rubberizing, varnishing or waxing fabrics (See 313320 Fabric coating)
- embroidering textile products and clothing (See 314990 All other textile product mills)
- fur dressing and dyeing (See 316110 Leather and hide tanning and finishing)
- knitting and finishing clothing, except hosiery and socks, in the same establishment (See 315190 Other clothing knitting mills)
- knitting and finishing hosiery and socks, in the same establishment (See 315110 Hosiery and sock mills)
- manufacturing and finishing men's and boys' cut-and-sew clothing, in the same establishment (See 315220 Men's and boys' cut and sew clothing manufacturing)
- manufacturing and finishing other cut-and-sew clothing, in the same establishment (See 315289 All other cut and sew clothing manufacturing)
- manufacturing and finishing women's and girls' cut-and-sew clothing, in the same establishment (See 315249 Women's and girls' cut and sew clothing manufacturing)



NAICS Code and Title  
313310 Textile and fabric finishing

WSIB Class/Subclass  
Class E Manufacturing

Employer Classification

Subclass E1 Food, textiles and related manufacturing

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- printing on clothing (See 323113 Commercial screen printing)

**Notes:**

- none

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